

Date: Thursday, 8/23/2007 11:53:56 AM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HOSE ASSEMBLY
Job Number	: 34259		
Estimate Number	: 11878		
P.O. Number	: <i>N/A</i>	Part Number	: D2210332
This Issue	: 8/23/2007	S.O. No.	: <i>N/A</i>
Prsht Rev.	: NC	Drawing Number	: D2210 REV B
First Issue	: <i>N/A</i>	Project Number	: N/A
Previous Run	: 33232	Drawing Revision	: B
	Type : PURCHASED PARTS	Material	: <i>N/A</i>
Written By	: <i>[Signature]</i>	Due Date	: 9/20/2007
Checked & Approved By	: <i>[Signature]</i>	Qty:	6 Um: Each
Comment	: Est: 09.19.19 Changed supplier and added Inspection level 21 SM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: *4444*

Purchase part as per Dwg D2210

Supplier: Aerocomponent, P/N 111417-3S-0320

Release Note Required

*C207/08/28**(6)*

2.0	D2210332P	Hose Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)  
 HOSE ASSEMBLY

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Recieve &amp; Inspect for Transit Damage

Ensure Material Release Note is attached

*C207/09/11**(6)*

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

*C209.13**(6)*

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

Reverse metal ID tag and re-identify with Dart part number D2210-3-32 and  
 batch number

*SAN 07-11-05**(6)*

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: AD Date: 07/11/06  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 8/23/2007 11:53:56 AM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HOSE ASSEMBLY

Job Number: 34259

Part Number: D2210332

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

09/14/05 (XG)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 57194

(XG)

07/11/05 AS

W

8.0

QC21

FINAL INSPECTION/W/O RELEASE



(6)

Comment: FINAL INSPECTION/W/O RELEASE

07/11/06

Job Completion



07/11/05

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



PREPARED M. Cohen	<b>DART AERO ACCESSORIES INC</b> VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED	<b>D2210</b> REV. B SHEET 1 OF 1
DATE Aug. 19, 1994	TITLE <b>MEDIUM PRESSURE HOSE</b>

**RELEASED**  
70409 Bw

SPEC CONTROL DRAWING

EQUIVALENT STANDARD HOSES

<u>MANUFACTURER</u>	<u>PART NUMBER</u>	<u>DIAMETER</u>	<u>LENGTH</u>
STRATOFLEX	111417	-XXS	-0YY0
AEROQUIP	360	-XX	-L-0YY0
<u>DART</u>	<u>D2210</u>	<u>-XX</u>	<u>-YY</u>

- Where:
1. **XX** represents the diameter of the hose in fractions.
  2. **YY** represents the length of the hose in inches.

ie: Stratoflex P/N 111417-3S-0320 = Aeroquip P/N 360-3-L-0320 = Dart P/N D2210-3-32  
(3/16" diameter by 32" length)

Stratoflex P/N 111417-4S-0280 = Aeroquip P/N 360-4-L-0280 = Dart P/N D2210-4-28  
(1/4" diameter by 28" length)

Re-identify hose as Dart P/N D2210 to suit.

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 34259



Aero Component Engineering Co.



1823 North Keystone Street • Burbank, California 91504 • (818) 841-9258 • Fax (818) 841-2342 • www.aerocomponent.com

## CERTIFICATION OF CONFORMANCE

CUSTOMER: DART AEROSPACE PURCHASE ORDER NO. 00004444  
PART NUMBER: D2005009P (124F001-8CR-0300), D2005001P (124F002-8CR-0180), D2210332P (111417-3S-0320)  
QUANTITY: 4 EA, 4 EA, 6 EA

1. ALL MATERIALS, PARTS OR COMPONENTS OF ASSEMBLIES HAVE BEEN INSPECTED AND COMPLY WITH THE PURCHASE ORDER REQUIREMENTS.
2. ALL SPECIAL PROCESSING AND SPECIAL INSTRUCTIONS NECESSARY FOR COMPLETION OF THIS ORDER HAVE BEEN PERFORMED WITHIN THIS FACILITY OR BY THE SUBCONTRACTOR LISTED.

VENDOR: \_\_\_\_\_ PROCESS: \_\_\_\_\_  
VENDOR: \_\_\_\_\_ PROCESS: \_\_\_\_\_  
VENDOR: \_\_\_\_\_ PROCESS: \_\_\_\_\_  
VENDOR: \_\_\_\_\_ PROCESS: \_\_\_\_\_  
VENDOR: \_\_\_\_\_ PROCESS: \_\_\_\_\_

3. SUBCONTRACTOR CERTIFICATIONS HAVE BEEN VERIFIED AND ARE COMPLETE AND ACCURATE.

☐ ATTACHED

☐ ON FILE SUBJECT TO EXAMINATION

CAGE CODE 52529

08-30-07

DATE \_\_\_\_\_

BY James Macchewon TITLE  
Q.C. MANAGER



**Aero Component Engineering Co.**



# PACKING SLIP

1823 1/2 Keystone Street, Burbank, California, 91504  
Telephone (818) 841-9258 FAX (818) 841-2342  
www.aerocomponent.com

e-mail: info@aerocomponent.com

DATE	INVOICE #
8/30/2007	52258

<b>BILL TO</b>
DART AEROSPACE LTD 1270 ABERDEEN STREET HAWKESBURY, ONTARIO K6A 1K7 CANADA

<b>SHIP TO</b>
MAIN FINISHED GOODS LOCATION DART AEROSPACE LTD. 1270 ABERDEEN ST HAWKESBURY, ONTARIO K6A 1K7 CANADA

ORDER NUMBER	SHIP	VIA	JOB NUMBER			
00004444	8/30/2007	FED EX	032551			
QUANTITY	DESCRIPTION					
4 ✓	124F001-8CR-0300					
4 ✓	124F002-8CR-0160					
6 ✓	111417-3S-0320					
<b>NON MILITARY (COMMERCIAL)</b>						
ATTN ACCOUNTING DEPT / PURCHASING AGENT						